

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
20 January 2005 (20.01.2005)

PCT

(10) International Publication Number
WO 2005/004803 A2

(51) International Patent Classification⁷: A61K

(21) International Application Number: PCT/US2004/020525

(22) International Filing Date: 25 June 2004 (25.06.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/484,150 1 July 2003 (01.07.2003) US

(71) Applicant (for all designated States except US): MERCK & CO., INC. [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): NANTERMET, Philippe, G. [FR/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). RAJAPAKSE, Hemaka Anthony [LK/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). SELNICK, Harold, G. [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(74) Common Representative: MERCK & CO., INC.; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 2005/004803 A2

(54) Title: PHENYLCARBOXYLATE BETA-SECRETASE INHIBITORS FOR THE TREATMENT OF ALZHEIMER'S DISEASE

(57) Abstract: The present invention is directed to compounds which are inhibitors of the beta-secretase enzyme and that are useful in the treatment of diseases in which the beta-secretase enzyme is involved, such as Alzheimer's disease. The invention is also directed to pharmaceutical compositions comprising these compounds and the use of these compounds and compositions in the prevention or treatment of such diseases in which the beta-secretase enzyme is involved.

TITLE OF THE INVENTION

PHENYLCARBOXYLATE BETA-SECRETASE INHIBITORS FOR THE TREATMENT OF
ALZHEIMER'S DISEASE

5 CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority under 35 U.S.C. § 119(e) from Provisional Application Serial No. 60/483,992, filed July 1, 2003.

BACKGROUND OF THE INVENTION

10 Alzheimer's disease is characterized by the abnormal deposition of amyloid in the brain in the form of extra-cellular plaques and intra-cellular neurofibrillary tangles. The rate of amyloid accumulation is a combination of the rates of formation, aggregation and egress from the brain. It is generally accepted that the main constituent of amyloid plaques is the 4kD amyloid protein (β A4, also referred to as A β , β -protein and β AP) which is a proteolytic product of a precursor protein of much 15 larger size. The amyloid precursor protein (APP or A β PP) has a receptor-like structure with a large ectodomain, a membrane spanning region and a short cytoplasmic tail. The A β domain encompasses parts of both extra-cellular and transmembrane domains of APP, thus its release implies the existence of two distinct proteolytic events to generate its NH₂- and COOH-termini. At least two secretory mechanisms exist which release APP from the membrane and generate soluble, COOH-truncated forms 20 of APP (APP_s). Proteases that release APP and its fragments from the membrane are termed "secretases." Most APP_s is released by a putative α -secretase which cleaves within the A β protein to release α -APP_s and precludes the release of intact A β . A minor portion of APP_s is released by a β -secretase (" β -secretase"), which cleaves near the NH₂-terminus of APP and produces COOH-terminal fragments (CTFs) which contain the whole A β domain.

25 Thus, the activity of β -secretase or β -site amyloid precursor protein-cleaving enzyme ("BACE") leads to the abnormal cleavage of APP, production A β , and accumulation of β amyloid plaques in the brain, which is characteristic of Alzheimer's disease (see R. N. Rosenberg, Arch. Neurol., vol. 59, Sep 2002, pp. 1367-1368; H. Fukumoto et al, Arch. Neurol., vol. 59, Sep 2002, pp. 1381-1389; J.T. Huse et al, J. Biol. Chem., vol 277, No. 18, issue of May 3, 2002, pp. 16278-16284; K.C. Chen and 30 W.J. Howe, Biochem. Biophys. Res. Comm, vol. 292, pp 702-708, 2002). Therefore, therapeutic agents that can inhibit β -secretase or BACE may be useful for the treatment of Alzheimer's disease.

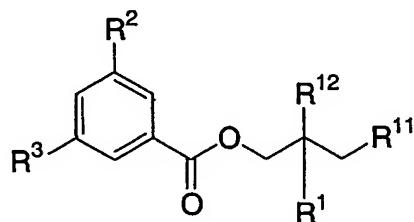
The compounds of the present invention are useful for treating Alzheimer's disease by inhibiting the activity of β -secretase or BACE, thus preventing the formation of insoluble A β and arresting the production of A β .

SUMMARY OF THE INVENTION

The present invention is directed to compounds that are inhibitors of the β -secretase enzyme that are useful in the treatment of diseases in which the β -secretase enzyme is involved, such as 5 Alzheimer's disease. The invention is also directed to pharmaceutical compositions comprising these compounds and the use of these compounds and compositions in the prevention or treatment of such diseases in which the β -secretase enzyme is involved.

DETAILED DESCRIPTION OF THE INVENTION

10 The present invention is directed to compounds of the formula I:



I

wherein:

R¹ is selected from the group consisting of:

15 (1) -C₁₋₆alkyl,
 (2) -C₂₋₆ alkenyl,
 (3) -C₂₋₆ alkynyl,

wherein said alkyl, alkenyl or alkynyl is unsubstituted or substituted with phenyl, which is unsubstituted or substituted with a group selected from:

20 (i) halo,
 (ii) -C₁₋₆alkyl,
 (iii) -C₂₋₆ alkenyl,
 (iv) -C₂₋₆ alkynyl,
 (v) -OH, and
 25 (vi) -O-C₁₋₆alkyl, and
 (4) hydrogen;

R² is selected from the group consisting of:

(1) R⁴-S(O)₂N(R⁷)-,

wherein R⁴ is independently selected from the group consisting of:

- (a) -C₁₋₆alkyl,
- (b) -C₂₋₆ alkenyl,
- (c) -C₂₋₆ alkynyl,

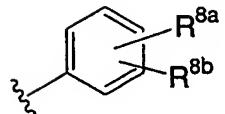
5 wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with 1-6 fluoro,

- (d) phenyl, and
- (e) benzyl,

wherein R⁷ is independently selected from the group consisting of:

10 (a) hydrogen,
(b) -C₁₋₆alkyl,
(c) -C₂₋₆ alkenyl, and
(d) -C₂₋₆ alkynyl, or

(2)

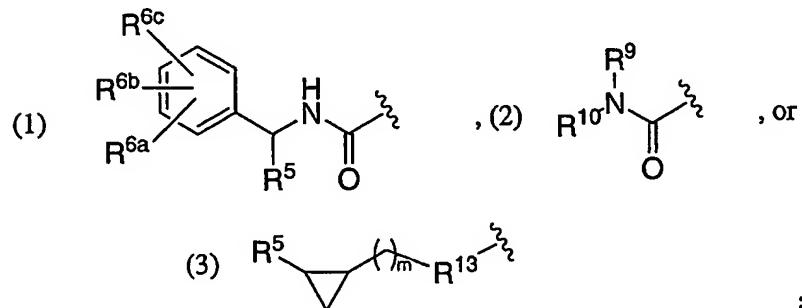


15

wherein R^{8a} and R^{8b} are independently selected from the group consisting of:

- (a) hydrogen,
- (b) -CN,
- (c) halo,
- (d) -C₁₋₆alkyl,
- (e) -C₂₋₆ alkenyl,
- (f) -C₂₋₆ alkynyl

R³ is selected from the group consisting of:



R^{6a}, R^{6b}, and R^{6c} are independently selected from the group consisting of:

- (1) hydrogen, and
- (2) halogen;

5 R⁵ is selected from the group consisting of:

- (1) -C₁₋₆alkyl,
- (2) -C₂₋₆ alkenyl,
- (3) -C₂₋₆ alkynyl,

wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with phenyl,

10 and

- (4) hydrogen;

R¹³ is selected from the group consisting of -CH=CH- and -O-;

15 R⁹ and R¹⁰ are independently selected from the group consisting of:

- (1) hydrogen,
- (2) -C₁₋₆alkyl,
- (3) -C₂₋₆ alkenyl, and
- (4) -C₂₋₆ alkynyl,

20 wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with phenyl,

or R⁹ and R¹⁰ may be joined together to form a pyrrolidine or piperidine ring which is unsubstituted or substituted with C₁₋₆alkyl, C₁₋₆alkyl-O-C₁₋₆alkyl, phenyl or pyridyl;

25 R¹¹ is selected from the group consisting of:

- (1) -OH,
- (2) -O-C₁₋₆alkyl,
- (3) -O-C₁₋₆alkyl-phenyl,
- (4) -O-phenyl, and
- (5) phenyl;

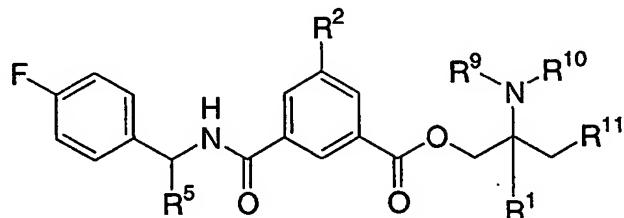
30 R¹² is selected from the group consisting of:

- (1) -NR⁹R¹⁰, and
- (2) -OH;

m is independently 0, 1, or 2;
and pharmaceutically acceptable salts thereof.

An embodiment of the present invention is directed to compounds of the formula II:

5



II

wherein:

R¹ is selected from the group consisting of:

10 (1) C₁-6alkyl, unsubstituted or substituted with phenyl, and
 (2) hydrogen;

R² is selected from the group consisting of:

(1) R⁴-S(O)₂N(R⁷)-,

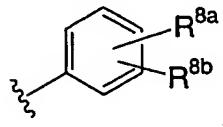
wherein R⁴ is independently selected from the group consisting of:

15 (a) C₁-6alkyl, which is unsubstituted or substituted with 1-6 fluoro,
 (b) phenyl, and
 (c) benzyl,

wherein R⁷ is independently selected from the group consisting of:

20 (a) hydrogen, and
 (b) -C₁-6alkyl,

(2)



wherein R^{8a} and R^{8b} are independently selected from the group consisting of:

25 (a) hydrogen,
 (b) -CN,
 (c) halo, and
 (d) -C₁-6alkyl,

5 R⁵ is selected from the group consisting of:

- (1) C₁-6alkyl, unsubstituted or substituted with phenyl, and
- (2) hydrogen;

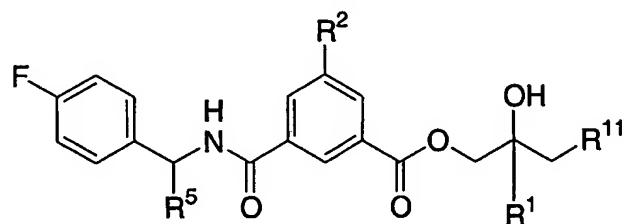
10 R⁹ and R¹⁰ are independently selected from the group consisting of:

- (1) hydrogen, and
- (2) C₁-6alkyl, unsubstituted or substituted with phenyl;

15 R¹¹ is selected from the group consisting of:

- (1) -OH,
- (2) -O-phenyl, and
- (3) phenyl.

An embodiment of the present invention is directed to compounds of the formula III:



20

III

wherein:

R¹ is selected from the group consisting of:

- (1) C₁-6alkyl, unsubstituted or substituted with phenyl, and
- (2) hydrogen;

25 R² is selected from the group consisting of:

- (1) R⁴-S(O)₂N(R⁷)-,

wherein R⁴ is independently selected from the group consisting of:

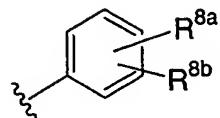
- (a) C₁-6alkyl, which is unsubstituted or substituted with 1-6 fluoro,
- (b) phenyl, and
- (c) benzyl,

wherein R⁷ is independently selected from the group consisting of:

- (a) hydrogen, and

(b) $-C_{1-6}\text{alkyl}$,

(2)



wherein R8a and R8b are independently selected from the group consisting of:

5 (a) hydrogen,
 (b) $-\text{CN}$,
 (c) halo, and
 (d) $-C_{1-6}\text{alkyl}$,

10 R5 is selected from the group consisting of:

(1) $C_{1-6}\text{alkyl}$, unsubstituted or substituted with phenyl, and
 (2) hydrogen;

R11 is selected from the group consisting of:

15 (1) $-\text{OH}$,
 (2) $-\text{O-phenyl}$, and
 (3) phenyl.

In an embodiment of the present invention R1 is selected from the group consisting of:

20 (1) benzyl,
 (2) phenyl-ethyl-,
 (3) methyl, and
 (4) hydrogen. In another embodiment of the present invention R2 is

CH₃-S(O)₂N(CH₃)-.

25 In another embodiment of the present invention R2 is
 cyano-phenyl-.

In another embodiment of the present invention R5 is methyl.

In another embodiment of the present invention R9 and R10 are independently selected from the group consisting of:

30 (1) hydrogen, and
 (2) methyl.

In another embodiment of the present invention R11 is -OH.

Another embodiment of the present invention includes a compound which is selected from the title compounds of the following Examples and pharmaceutically acceptable salts thereof.

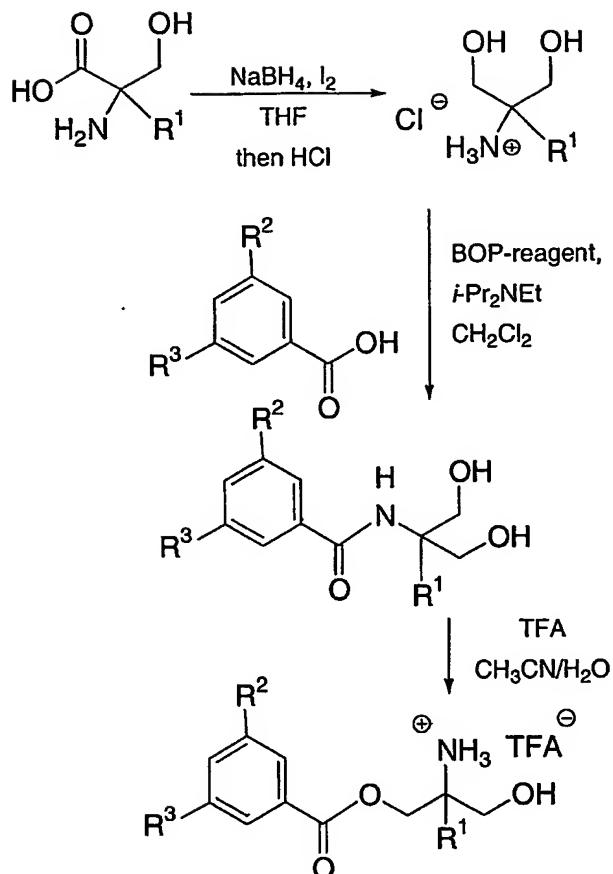
The compounds of the instant invention have at least one asymmetric center. Additional asymmetric centers may be present depending upon the nature of the various substituents on the 5 molecule. Compounds with asymmetric centers give rise to enantiomers (optical isomers), diastereomers (configurational isomers) or both, and it is intended that all of the possible enantiomers and diastereomers in mixtures and as pure or partially purified compounds are included within the scope of this invention. The present invention is meant to encompass all such isomeric forms of these compounds.

10 The independent syntheses of the enantiomerically or diastereomerically enriched compounds, or their chromatographic separations, may be achieved as known in the art by appropriate modification of the methodology disclosed herein. Their absolute stereochemistry may be determined by the x-ray crystallography of crystalline products or crystalline intermediates that are derivatized, if necessary, with a reagent containing an asymmetric center of known absolute configuration.

15 If desired, racemic mixtures of the compounds may be separated so that the individual enantiomers are isolated. The separation can be carried out by methods well known in the art, such as the coupling of a racemic mixture of compounds to an enantiomerically pure compound to form a diastereomeric mixture, followed by separation of the individual diastereomers by standard methods, such as fractional crystallization or chromatography. The coupling reaction is often the formation of 20 salts using an enantiomerically pure acid or base. The diastereomeric derivatives may then be converted to the pure enantiomers by cleavage of the added chiral residue. The racemic mixture of the compounds can also be separated directly by chromatographic methods utilizing chiral stationary phases, which methods are well known in the art.

25 Alternatively, any enantiomer of a compound may be obtained by stereoselective synthesis using optically pure starting materials or reagents of known configuration by methods well known in the art.

The compounds of the present invention are prepared by the methods outlined in Scheme 1.



As used herein, the term "alkyl," by itself or as part of another substituent, means a saturated straight or branched chain hydrocarbon radical having the number of carbon atoms designated (e.g., C₁₋₁₀ alkyl means an alkyl group having from one to ten carbon atoms). Preferred alkyl groups for 5 use in the invention are C₁₋₆ alkyl groups, having from one to six carbon atoms. Exemplary alkyl groups include methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, pentyl, hexyl, and the like.

As used herein, the term "alkenyl," by itself or as part of another substituent, means a straight or branched chain hydrocarbon radical having a single carbon-carbon double bond and the number of carbon atoms designated (e.g., C₂₋₁₀ alkenyl means an alkenyl group having from two to ten carbon atoms). Preferred alkenyl groups for use in the invention are C₂₋₆ alkenyl groups, having from 10 two to six carbon atoms. Exemplary alkenyl groups include ethenyl and propenyl.

As used herein, the term "alkynyl" by itself or as part of another substituent, means a straight or branched chain hydrocarbon radical having a single carbon-carbon triple bond and the number of carbon atoms designated (e.g., C₂₋₁₀ alkynyl means an alkynyl group having from two to ten carbon

atoms). Preferred alkynyl groups for use in the invention are C₂-6 alkynyl groups, having from two to six carbon atoms. Exemplary alkynyl groups include ethynyl and propynyl.

The term "substantially pure" means that the isolated material is at least 90% pure, and preferably 95% pure, and even more preferably 99% pure as assayed by analytical techniques known in the art. The term "pharmaceutically acceptable salts" refers to salts prepared from pharmaceutically acceptable non-toxic bases or acids including inorganic or organic bases and inorganic or organic acids. Salts derived from inorganic bases include aluminum, ammonium, calcium, copper, ferric, ferrous, lithium, magnesium, manganic salts, manganous, potassium, sodium, zinc, and the like. Particularly preferred are the ammonium, calcium, magnesium, potassium, and sodium salts. Salts in the solid form 5 may exist in more than one crystal structure, and may also be in the form of hydrates. Salts derived from pharmaceutically acceptable organic non-toxic bases include salts of primary, secondary, and tertiary amines, substituted amines including naturally occurring substituted amines, cyclic amines, and basic ion 10 exchange resins, such as arginine, betaine, caffeine, choline, N,N'-dibenzylethylene-diamine, diethylamine, 2-diethylaminoethanol, 2-dimethylaminoethanol, ethanolamine, ethylenediamine, N-ethyl- 15 morpholine, N-ethylpiperidine, glucamine, glucosamine, histidine, hydrabamine, isopropylamine, lysine, methylglucamine, morpholine, piperazine, piperidine, polyamine resins, procaine, purines, theobromine, triethylamine, trimethylamine, tripropylamine, tromethamine, and the like. When the compound of the present invention is basic, salts may be prepared from pharmaceutically acceptable non-toxic acids, including inorganic and organic acids. Such acids include acetic, benzenesulfonic, benzoic, 20 camphorsulfonic, citric, ethanesulfonic, fumaric, gluconic, glutamic, hydrobromic, hydrochloric, isethionic, lactic, maleic, malic, mandelic, methanesulfonic, mucic, nitric, pamoic, pantothenic, phosphoric, succinic, sulfuric, tartaric, p-toluenesulfonic acid, and the like. Particularly preferred are citric, hydrobromic, hydrochloric, maleic, phosphoric, sulfuric, fumaric, and tartaric acids.

The present invention is directed to the use of the compounds disclosed herein as 25 inhibitors of β -secretase enzyme activity or β -site amyloid precursor protein-cleaving enzyme ("BACE") activity, in a patient or subject such as a mammal in need of such inhibition, comprising the administration of an effective amount of the compound. The terms " β -secretase enzyme," " β -site amyloid precursor protein-cleaving enzyme," and "BACE" are used interchangably in this specification. In addition to humans, a variety of other mammals can be treated according to the method of the present 30 invention.

The present invention is further directed to a method for the manufacture of a medicament or a composition for inhibiting β -secretase enzyme activity in humans and animals comprising combining a compound of the present invention with a pharmaceutical carrier or diluent.

The compounds of the present invention have utility in treating, preventing the progression, ameliorating, controlling or reducing the risk of Alzheimer's disease, other diseases mediated by abnormal cleavage of amyloid precursor protein (also referred to as APP), and other conditions that may be treated or prevented by inhibition of β -secretase. Such conditions include mild 5 cognitive impairment, Trisomy 21 (Down Syndrome), cerebral amyloid angiopathy, degenerative dementia, Hereditary Cerebral Hemorrhage with Amyloidosis of the Dutch-Type (HCHWA-D), Creutzfeld-Jakob disease, prion disorders, amyotrophic lateral sclerosis, progressive supranuclear palsy, head trauma, stroke, Down syndrome, pancreatitis, inclusion body myositis, other peripheral amyloidoses, diabetes and atherosclerosis.

10 The subject or patient to whom the compounds of the present invention is administered is generally a human being, male or female, in whom inhibition of β -secretase enzyme activity is desired, but may also encompass other mammals, such as dogs, cats, mice, rats, cattle, horses, sheep, rabbits, monkeys, chimpanzees or other apes or primates, for which inhibition of β -secretase enzyme activity or treatment of the above noted disorders is desired.

15 The compounds of the present invention may be used in combination with one or more other drugs in the treatment, prevention, control, amelioration, or reduction of risk of diseases or conditions for which the compounds of the present invention have utility, where the combination of the drugs together are safer or more effective than either drug alone. Additionally, the compounds of the present invention may be used in combination with one or more other drugs that treat, prevent, control, 20 ameliorate, or reduce the risk of side effects or toxicity of the compounds of the present invention. Such other drugs may be administered, by a route and in an amount commonly used therefor, contemporaneously or sequentially with the compounds of the present invention. Accordingly, the pharmaceutical compositions of the present invention include those that contain one or more other active ingredients, in addition to the compounds of the present invention. The combinations may be 25 administered as part of a unit dosage form combination product, or as a kit or treatment protocol wherein one or more additional drugs are administered in separate dosage forms as part of a treatment regimen.

30 Examples of combinations of the compounds of the present invention with other drugs in either unit dose or kit form include combinations with: anti-Alzheimer's agents, for example other beta-secretase inhibitors or gamma-secretase inhibitors; HMG-CoA reductase inhibitors; NSAIDs including ibuprofen; vitamin E; anti-amyloid antibodies, including humanized monoclonal antibodies; CB-1 receptor antagonists or CB-1 receptor inverse agonists; antibiotics such as doxycycline and rifampin; N-methyl-D-aspartate (NMDA) receptor antagonists, such as memantine; cholinesterase inhibitors such as galantamine, rivastigmine, donepezil and tacrine; growth hormone secretagogues such as ibutamoren, ibutamoren mesylate, and capromorelin; histamine H₃ antagonists; AMPA agonists; PDE IV inhibitors;

GABA_A inverse agonists; neuronal nicotinic agonists; or other drugs that affect receptors or enzymes that either increase the efficacy, safety, convenience, or reduce unwanted side effects or toxicity of the compounds of the present invention. The foregoing list of combinations is illustrative only and not intended to be limiting in any way.

5 The term "composition" as used herein is intended to encompass a product comprising specified ingredients in predetermined amounts or proportions, as well as any product which results, directly or indirectly, from combination of the specified ingredients in the specified amounts. This term in relation to pharmaceutical compositions is intended to encompass a product comprising one or more active ingredients, and an optional carrier comprising inert ingredients, as well as any product which
10 results, directly or indirectly, from combination, complexation or aggregation of any two or more of the ingredients, or from dissociation of one or more of the ingredients, or from other types of reactions or interactions of one or more of the ingredients. In general, pharmaceutical compositions are prepared by uniformly and intimately bringing the active ingredient into association with a liquid carrier or a finely divided solid carrier or both, and then, if necessary, shaping the product into the desired formulation. In
15 the pharmaceutical composition the active object compound is included in an amount sufficient to produce the desired effect upon the process or condition of diseases. Accordingly, the pharmaceutical compositions of the present invention encompass any composition made by admixing a compound of the present invention and a pharmaceutically acceptable carrier.

Pharmaceutical compositions intended for oral use may be prepared according to any
20 method known to the art for the manufacture of pharmaceutical compositions and such compositions may contain one or more agents selected from the group consisting of sweetening agents, flavoring agents, coloring agents and preserving agents in order to provide pharmaceutically elegant and palatable preparations. Tablets contain the active ingredient in admixture with non-toxic pharmaceutically acceptable excipients which are suitable for the manufacture of tablets. These excipients may be for
25 example, inert diluents, such as calcium carbonate, sodium carbonate, lactose, calcium phosphate or sodium phosphate; granulating and disintegrating agents, for example, corn starch, or alginic acid; binding agents, for example starch, gelatin or acacia, and lubricating agents, for example magnesium stearate, stearic acid or talc. The tablets may be uncoated or they may be coated by known techniques to delay disintegration and absorption in the gastrointestinal tract and thereby provide a sustained action
30 over a longer period.

Compositions for oral use may also be presented as hard gelatin capsules wherein the active ingredient is mixed with an inert solid diluent, or as soft gelatin capsules wherein the active ingredient is mixed with water or an oil medium.

Aqueous suspensions contain the active materials in admixture with excipients suitable for the manufacture of aqueous suspensions. Such excipients include suspending agents, and dispersing or wetting agents. The aqueous suspensions may also contain one or more preservatives, coloring agents, flavoring agents, and sweetening agents.

5 Oily suspensions may be formulated by suspending the active ingredient in a vegetable oil or in a mineral oil. The oily suspensions may contain a thickening agent. Sweetening agents and flavoring agents may be added to provide a palatable oral preparation. These compositions may be preserved by the addition of an anti-oxidant.

10 Dispersible powders and granules suitable for preparation of an aqueous suspension by the addition of water provide the active ingredient in admixture with a dispersing or wetting agent, suspending agent and one or more preservatives. Additional excipients, for example sweetening, flavoring and coloring agents, may also be present.

15 The pharmaceutical compositions of the invention may also be in the form of oil-in-water emulsions, which may also contain excipients such as sweetening and flavoring agents.

20 The pharmaceutical compositions may be in the form of a sterile injectable aqueous or oleaginous suspension, which may be formulated according to the known art, or may be administered in the form of suppositories for rectal administration of the drug.

25 The compounds of the present invention may also be administered by inhalation, by way of inhalation devices known to those of ordinary skill in the art, or transdermally by way of transdermal patch.

30 By "pharmaceutically acceptable" it is meant the carrier, diluent or excipient must be compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The terms "administration of" or "administering a" compound should be understood to mean providing a compound of the invention to the individual in need of treatment in a form that can be introduced into that individual's body in a therapeutically useful form and therapeutically useful amount, including, but not limited to: oral dosage forms, such as tablets, capsules, syrups, suspensions, and the like; injectable dosage forms, such as IV, IM, or IP, and the like; transdermal dosage forms, including creams, jellies, powders, or patches; buccal dosage forms; inhalation powders, sprays, suspensions, and the like; and rectal suppositories.

35 The terms "effective amount" or "therapeutically effective amount" means the amount of the subject compound that will elicit the biological or medical response of a tissue, system, animal or human that is being sought by the researcher, veterinarian, medical doctor or other clinician. As used herein, the term "treatment" refers both to the treatment and to the prevention or prophylactic therapy of the mentioned conditions, particularly in a patient who is predisposed to such disease or disorder.

As used herein, the term "treating" means any administration of a compound of the present invention and includes (1) inhibiting the disease in an animal that is experiencing or displaying the pathology or symptomatology of the disease (i.e., arresting further development of the pathology and/or symptomatology), or (2) ameliorating the disease in an animal that is experiencing or displaying the pathology or symptomatology of the disease (i.e., reversing the pathology and/or symptomatology).
5 The term "controlling" includes preventing, treating, eradicating, ameliorating or otherwise reducing the severity of the condition being controlled.

The compositions containing compounds of the present invention may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of
10 pharmacy. The term "unit dosage form" is taken to mean a single dose wherein all active and inactive ingredients are combined in a suitable system, such that the patient or person administering the drug to the patient can open a single container or package with the entire dose contained therein, and does not have to mix any components together from two or more containers or packages. Typical examples of unit dosage forms are tablets or capsules for oral administration, single dose vials for injection, or
15 suppositories for rectal administration. This list of unit dosage forms is not intended to be limiting in any way, but merely to represent typical examples in the pharmacy arts of unit dosage forms.

The compositions containing compounds of the present invention may conveniently be presented as a kit, whereby two or more components, which may be active or inactive ingredients, carriers, diluents, and the like, are provided with instructions for preparation of the actual dosage form by
20 the patient or person administering the drug to the patient. Such kits may be provided with all necessary materials and ingredients contained therein, or they may contain instructions for using or making materials or components that must be obtained independently by the patient or person administering the drug to the patient.

When treating, preventing, controlling, ameliorating, or reducing the risk of Alzheimer's
25 disease or other diseases for which compounds of the present invention are indicated, generally satisfactory results are obtained when the compounds of the present invention are administered at a daily dosage of from about 0.1 milligram to about 100 milligram per kilogram of animal body weight, preferably given as a single daily dose or in divided doses two to six times a day, or in sustained release form. The total daily dosage is from about 1.0 milligrams to about 2000 milligrams, preferably from
30 about 0.1 milligrams to about 20 milligrams per kilogram of body weight. In the case of a 70 kg adult human, the total daily dose will generally be from about 7 milligrams to about 1,400 milligrams. This dosage regimen may be adjusted to provide the optimal therapeutic response. The compounds may be administered on a regimen of 1 to 4 times per day, preferably once or twice per day.

Specific dosages of the compounds of the present invention, or pharmaceutically acceptable salts thereof, for administration include 1 mg, 5 mg, 10 mg, 30 mg, 80 mg, 100 mg, 150 mg, 300 mg and 500 mg. Pharmaceutical compositions of the present invention may be provided in a formulation comprising about 0.5 mg to 1000 mg active ingredient; more preferably comprising about 5 0.5 mg to 500 mg active ingredient; or 0.5 mg to 250 mg active ingredient; or 1 mg to 100 mg active ingredient. Specific pharmaceutical compositions useful for treatment may comprise about 1 mg, 5 mg, 10 mg, 30 mg, 80 mg, 100 mg, 150 mg, 300 mg and 500 mg of active ingredient.

It will be understood, however, that the specific dose level and frequency of dosage for any particular patient may be varied and will depend upon a variety of factors including the activity of 10 the specific compound employed, the metabolic stability and length of action of that compound, the age, body weight, general health, sex, diet, mode and time of administration, rate of excretion, drug combination, the severity of the particular condition, and the host undergoing therapy.

The utility of the compounds in accordance with the present invention as inhibitors of β -secretase enzyme activity may be demonstrated by methodology known in the art. Enzyme inhibition is 15 determined as follows.

FRET Assay: A homogeneous end point fluorescence resonance energy transfer (FRET) assay is employed with the substrate ([TAMRA-5-CO-EEISEVNLDQF-NHQSY] QFRET), which is cleaved by BACE 1 to release the fluorescence from TAMRA. The K_m of the substrate is not determined due to the limit of solubility of the substrate. A typical reaction contains approximately 30 20 nM enzyme, 1.25 μ M of the substrate, and buffer (50 mM NaOAc, pH 4.5, 0.1 mg/ml BSA, 0.2% CHAPS, 15 mM EDTA and 1 mM deferoxamine) in a total reaction volume of 100 μ l. The reaction is proceeded for 30 min and the liberation of TAMRA fragment is measured in a 96-well plate LJL Analyst AD using an excitation wavelength of 530 nm and an emission wavelength of 580 nm. Under these conditions, less than 10% of substrate is processed by BACE 1. The enzyme used in these studies was 25 soluble (transmembrane domain and cytoplasmic extension excluded) human protein produced in a baculovirus expression system. To measure the inhibitory potency of compounds, solutions of inhibitor in DMSO (four concentrations of the inhibitors were prepared: 1mM, 100 μ M, 10 μ M, 1 μ M) were included in the reactions mixture (final DMSO concentration is 0.8%). All experiments were conducted at room temperature using the standard reaction conditions described above. To determine the IC_{50} of 30 the compound, competitive equation $V_0/V_i = 1 + [I]/[IC_{50}]$ was used to predict the inhibitory potency of the compounds. The errors in reproducing the dissociation constants are typically less than two-fold.

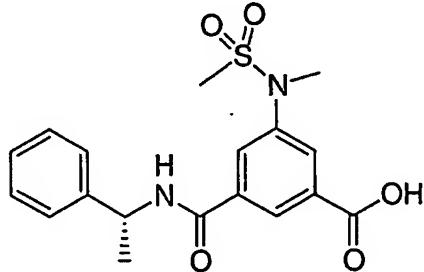
HPLC assay: A homogeneous end point HPLC assay is employed with the substrate (coumarin-CO-REVNFEVEF), which is cleaved by BACE 1 to release the N-terminal fragment attached with coumarin. The K_m of the substrate is greater than 100 μ M and can not be determined due

to the limit of solubility of the substrate. A typical reaction contains approximately 2 nM enzyme, 1.0 μ M of the substrate, and buffer (50 mM NaOAc, pH 4.5, 0.1 mg/ml BSA, 0.2% CHAPS, 15 mM EDTA and 1 mM deferoxamine) in a total reaction volume of 100 μ L. The reaction is proceeded for 30 min and the reaction is stopped by the addition of 25 μ L of 1 M Tris-HCl, pH 8.0. The resulting reaction mixture 5 was loaded on the HPLC and the product was separated from substrate with 5 min linear gradient. Under these conditions, less than 10% of substrate is processed by BACE 1. The enzyme used in these studies was soluble (transmembrane domain and cytoplasmic extension excluded) human protein produced in a baculovirus expression system. To measure the inhibitory potency for compounds, solutions of inhibitor 10 in DMSO (12 concentrations of the inhibitors were prepared and the concentration rage was dependent on the potency predicted by FRET) were included in the reaction mixture (final DMSO concentration is 10 %). All experiments were conducted at room temperature using the standard reaction conditions described above. To determine the IC₅₀ of the compound, four parameters equation is employed for curve fitting. The errors in reproducing the dissociation constants are typically less than two-fold.

In particular, the compounds of the following examples had activity in inhibiting the 15 beta-secretase enzyme in the aforementioned assay, generally with an IC₅₀ from about 1 nM to 1 μ M. Such a result is indicative of the intrinsic activity of the compounds in use as inhibitors the beta-secretase enzyme activity.

Several methods for preparing the compounds of this invention are illustrated in the 20 following Schemes and Examples. Starting materials are made according to procedures known in the art or as illustrated herein. The following examples are provided so that the invention might be more fully understood. These examples are illustrative only and should not be construed as limiting the invention in any way.

INTERMEDIATE I



25 Step A. To a stirred slurry of dimethyl 5-aminoisophthalate (5.0 g, 23.90 mmol) in 100 mL CH₂Cl₂/pyridine (3:1) at 0 °C was added methanesulfonyl chloride (1.85 mL, 23.90 mmol). The resulting mixture was stirred for 4 h at room temperature. The solvent was removed in vacuo and ethylacetate (100 mL) was added resulting in precipitate formation. The product was collected by filtration to give

the sulfonamide as a white solid. ^1H NMR (DMSO- d_6) δ 8.15 (s, 1H), 8.02 (s, 2H), 3.89 (s, 6H), 3.02 (s, 3H) LCMS [M-OCH₃]⁺ = 256.16.

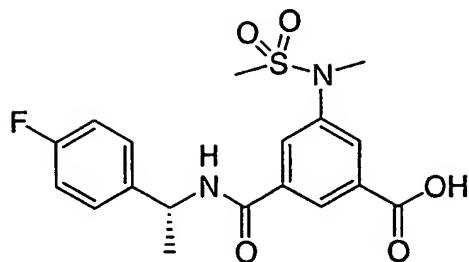
Step B. To a solution of sodium hydride (0153 g, 3.83 mmol, 60 % oil dispersion) in 10 mL DMF was 5 added sulfonamide (1.0 g, 3.48 mmol) from step A followed by methyl iodide (0.43 mL, 6.97 mmol). After 1 hr the reaction was quenched with H₂O (100 mL) and extracted with EtOAc (3 x 50 mL). The organic extracts were dried over MgSO₄ and evaporated to give the product. ^1H NMR (DMSO- d_6) δ 8.40 (s, 1H), 8.19 (s, 2H), 3.91 (s, 6H), 3.34 (s, 3H), 3.01 (s, 3H). LCMS [M + H] = 302.15.

10 Step C. Diester (1.03 g, 3.38 mmol) from step B was dissolved in 50 mL THF:MeOH (1:1) and cooled to 0°C. 1N NaOH (3.38 mL, 3.38 mmol) was added and the reaction was allowed to warm to rt over 8 hours. The solution was acidified with 1N HCl (30 mL) and extracted with EtOAc (3 x 50 mL). The combined organic extracts were washed with brine and dried over MgSO₄, filtered and concentrated in vacuo. Purification on silica gel (5 % MeOH/CHCl₃ containing 1% HOAc) gave the mono acid. ^1H 15 NMR (DMSO- d_6) δ 8.30 (s, 1H), 8.10 (s, 2H), 3.84 (s, 3H), 3.27 (s, 3H), 2.94 (s, 3H). LCMS (M+H) = 288.16.

Step D. A solution containing 0.133 g (0.46 mmol) of the monoacid from step C in 5 mL CH₂Cl₂, BOP reagent (0.235 g, 0.55 mmol), (R)-(+)- α -methylbenzylamine (0.071 mL, 0.55 mmol), and 20 diisopropylamine (0.24 mL, 1.39 mmol) was stirred at ambient temperature for 1 h. Evaporation of the solvent and column chromatography on silica gel (90% EtOAc/Hexanes) afforded the benzyl amide. ^1H NMR (CDCl₃) δ 8.26 (s, 1H), 8.17 (s, 1H), 8.06 (s, 1H), 7.31 (m, 5H), 6.50 (d, *J* = 7.1 Hz, 1H), 5.33 (q, *J* = 7.1 Hz, 1H), 3.96 (s, 3H), 3.37 (s, 3H), 2.88 (s, 3H), 1.64 (d, *J* = 7.0 Hz, 3H). LCMS (M+H) = 391.20.

25 Step E. To 0.171 g (0.438 mmol) of the benzyl amide from step D in 10 mL THF:MeOH (1:1) was added 2 N NaOH (0.66 mL, 1.32 mmol). The solution was heated to 50 °C for 1 h. After cooling the solution was acidified by the addition of 1 N HCl (20 mL) and extracted with EtOAc (3 x 30 mL). The combined organic extracts were dried over MgSO₄, filtered, and concentrated in vacuo to yield the desired carboxylic acid. ^1H NMR (CDCl₃) δ 8.22 (t, 1H), 8.11 (m, 1H), 8.06 (m, 1H), 7.34 (m, 5H), 6.47 (d, *J* = 7.1 Hz, 1H), 5.33 (m, 1H), 3.37 (s, 3H), 2.87 (s, 3H), 1.64 (d, *J* = 7.0 Hz, 3H). LCMS (M+H) = 377.2.

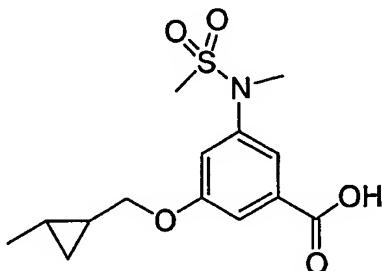
INTERMEDIATE II



This carboxylic acid was prepared in the same manner as in intermediate I but using (R)-4-fluoro- α -methylbenzyl amine as the amine in step D.

5

INTERMEDIATE III



Step A. To a stirred solution of dimethyl 5-hydroxyisophthalate (8.6 g, 41.1 mmol) in 200 mL of acetone was added K_2CO_3 (5.7 g, 41.1 mmol) and trans-crotyl bromide (5.5 g, 41.1 mmol). The resulting mixture was stirred at reflux for 16 h. The solids were removed by filtration and the filtrate was evaporated to near dryness. The resulting residue was dissolved in 200 mL of ether and washed 3 x 20 mL of 1N HCl then brine. The organic extracts were dried over $MgSO_4$ and evaporated to give aryl ether A. 1H NMR ($CDCl_3$) δ 8.25 (s, 1H), 7.75 (s, 2H), 5.93 (m, 1H), 5.77 (m, 1H), 4.58 (d, J = 2.2 Hz, 2H), 3.91 (s, 6H), 1.81 (d, J = 2.2 Hz, 3H). LCMS ($M+H$) = 265.24.

Step B. A 0°C solution containing 9.4 g (35.6 mmol) of the isophthalate from step A in 300 mL of a 1:1 mixture of THF and MeOH was treated with 35.6 mL (35.6 mmol) of 1N NaOH. The ice bath was allowed to stir to ambient temperature over 16 h. The reaction mixture was concentrated to ca. 1/8 volume before it was acidified with 25 mL of 3N HCl. The solids that precipitated were redissolved in 300 mL of EtOAc and washed with brine (2 x 25 mL). The organic extract was dried over $MgSO_4$ and evaporated to give the desired carboxylic acid. 1H NMR ($CDCl_3$) δ 8.37 (s, 1H), 7.82 (s, 2H), 5.93 (m, 1H), 5.77 (m, 1H), 4.58 (d, J = 2.2 Hz, 2H), 3.95 (s, 3H), 1.77 (d, J = 2.2 Hz, 3H). LCMS ($M+H$) = 252.18.

Step C. To a 0°C solution containing 4.0 g (16.0 mmol) of carboxylic acid III-C in 80 mL of THF was added 4.2 mL (30.2 mmol) of Et₃N and 2.2 mL (22.7 mmol) of ethyl chloroformate. The resulting slurry was stirred for 1h and treated with 2.46 g (37.8 mmol) of NaN₃ dissolved in 15 mL of water. After an additional hour at rt the reaction mixture was diluted with 50 mL of water and washed toluene (3 x 50 mL). The combined organic extracts were dried over MgSO₄ and refluxed over 16h. The reaction was cooled to rt and treated with 3.1 mL (30.2 mmol) of benzyl alcohol and 4.2 mL (30.2 mL) of triethylamine. The reaction was refluxed for 24h, cooled and diluted with 100 mL of EtOAc and 35 mL of 10% citric acid. The organic extract was washed with water and brine then dried over MgSO₄.

10 Column chromatography (2:3 EtOAc/ Hexanes) afforded the carbamate C. ¹H NMR (CDCl₃) δ 7.38 (m, 8H), 6.85 (bs, 1H), 5.85 (m, 1H), 5.65 (m, 1H), 5.20 (s, 2H), 4.44 (d, J=6.0 Hz, 2H), 3.82 (s, 3H), 1.71 (d, 3H). LCMS (M+H) = 356.25.

Step D. A solution of 3.56 g (10.0 mmol) of the aryl ether from step C was dissolved in 100 mL of EtOAc and treated with 50 mL (c.a. 0.5 M, 25 mmol) of freshly prepared CH₂N₂. After stirring for 5 minutes, 112 mg (0.5 mmol) of Pd(OAc)₂ was added to effect vigorous release of N₂. After an additional 30 minutes, the brown slurry was evaporated and chromatographed (1:1 EtOAc / Hexanes) to give the desired cyclopropylmethyl ether. ¹H NMR (CDCl₃) δ 7.55 (s, 1H), 7.44 (m, 7H), 6.80 (bs, 1H), 5.23 (s, 2H), 3.85 (s, 3H), 3.80 (m, 2H), 1.04 (d, 3H), 0.94 (m, 1H), 0.75 (m, 1H), 0.47 (m, 1H), 0.38 (m, 1H).

20 LCMS (M+H) = 368.26.

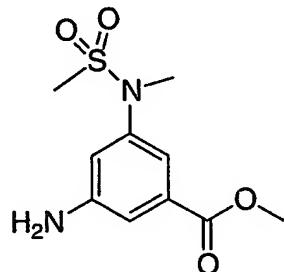
Step E. To a solution of the benzyl carbamate (3.6 g, 10.0 mmol) from step D and 1.5 g of 10 % Pd/C in EtOAc (100 mL) was stirred at room temperature under a balloon of hydrogen gas for 5 h. The mixture was filtered through a pad of Celite, concentrated, and purified on silica gel (50 % EtOAc / Hexanes) to afford the desired aniline. ¹H NMR (CDCl₃) δ 6.99 (s, 2H), 6.40 (s, 1H), 3.85 (s, 3H), 3.75 (m, 2H), 1.77 (m, 1H), 1.45 (m, 1H), 1.04 (d, 3H), 0.47 (m, 1H), 0.33 (m, 1H). LCMS (M+H) = 236.2.

Step F. To a 0°C solution of the aniline from step E (940 mg, 4.0 mmol) in 30 mL of CH₂Cl₂ and 5 mL of pyridine was added methanesulfonyl chloride (0.40 mL, 4.0 mmol). The resulting mixture was stirred at this temperature for 2 h before being diluted with 100 mL of DCM. The solution was washed with 1N HCl (3 x 25 mL), water (2 x 25 mL), and brine (25 mL). The organic phase was dried and concentrated to provide sulfonamide F that was used in the next step without further purification. LCMS (M+H) = 314.1.

Step G. The sulfonamide from step F (1.25 g, 4.0 mmol) in DMF (20 mL) was treated with 95 % sodium hydride (106 mg, 4.4 mmol) and excess methyl iodide (3 mL). The resulting mixture was stirred at ambient temperature for 1 h and was diluted with 200 mL of ether. The solution was washed with water (7 x 25 mL) and brine then dried over MgSO₄. Purification by silica gel chromatography (2:3 EtOAc / 5 Hexanes) afforded the desired methylated sulfonamide. ¹H NMR (CDCl₃ w/0.05% DMSO-d6) δ 7.65 (s, 1H), 7.41 (s, 1H), 7.15 (s, 1H), 3.93 (s, 3H), 3.80 (t, 2H), 3.30 (S, 3H), 2.87 (s, 3H), 1.11 (d, 3H), 0.88 (m, 1H), 0.55 (m, 1H), 0.37 (m, 1H). LCMS (M+H) = 328.23.

Step H. To a stirred solution of the ester from step G (625 mg, 2.0 mmol) in 12 mL THF / MeOH (1:1) 10 was added 15% NaOH (2.2 mL, 8.0 mmol). After the reaction mixture was stirred at 45°C for 2 h the solvents were evaporated and the residue was acidified with 3N HCl (4.0 mL, 12 mmol). The solid was taken up in 75 mL of DCM and the organic phase was washed with brine. The organic phase was dried and evaporated to yield the desired carboxylic acid as a white solid. ¹H NMR (CDCl₃ w/0.05% DMSO-d6) δ 7.61 (s, 1H), 7.44 (s, 1H), 7.15 (s, 1H), 3.83 (t, 2H), 3.32 (S, 3H), 2.83 (s, 3H), 1.11 (d, 3H), 0.88 (m, 1H), 0.55 (m, 1H), 0.37 (m, 1H). LCMS (M+H) = 314.22.

INTERMEDIATE IV



Step A: To 3-amino-5-nitro benzoic acid (3.60 g, 19.78 mmol) in 100 mL MeOH was added thionyl chloride (2.59 g, 21.76 mmol). The solution was heated to 65°C for 12 h. Concentration in vacuo afforded the methyl ester hydrochloride salt. ¹H NMR (CD₃OD) δ 8.62 (s, 1H), 8.28 (s, 1H), 8.19 (s, 1H), 3.99 (s, 3H).

Step B: To a solution of 3.53 g (18.0 mmol) amino ester from step A in 100 mLCH₂Cl₂/pyridine (3:1) 25 was added methanesulfonyl chloride (2.07 g, 18.0 mmol). The reaction was stirred at ambient temperature for 1 h followed by evaporation of the solvent. The gummy residue was taken up in EtOAc (100 mL), acidified with 1N HCl (100 mL), and extracted with EtOAc (3 x 100 mL). The combined

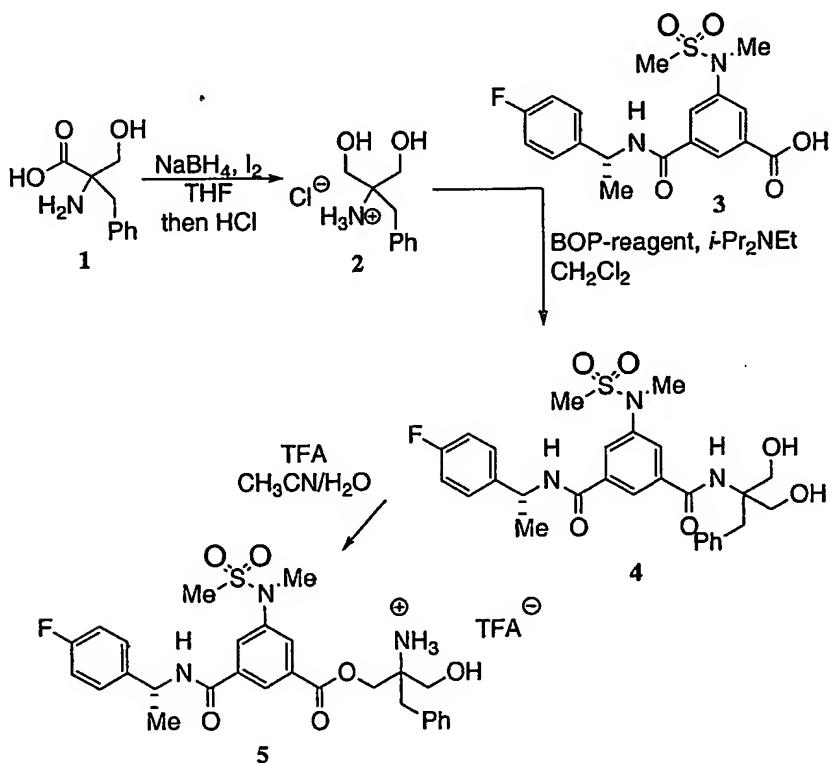
organic extracts were dried over MgSO_4 , filtered, and concentrated *in vacuo* to give the sulfonamide as an off-white solid. ^1H NMR (CD_3OD) δ 8.46 (s, 1H), 8.30 (s, 1H), 8.18 (s, 1H), 3.97 (s, 3H), 3.09 (s, 3H).

Step C: Sodium Hydride (0.26 g, 6.55 mmol, 60 % oil dispersion) was suspended in 10 mL DMF to

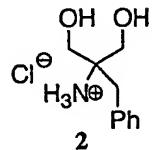
5 which 1.5 g (5.45 mmol) of the sulfonamide from step B (in 10 mL DMF) was added followed by 0.93 g (6.55 mL) methyl iodide. The solution was stirred at ambient temperature for 3 h. The reaction was quenched with H_2O (250 mL), extracted with EtOAc (3 x 200 mL), dried over MgSO_4 , filtered and concentrated *in vacuo*. Purification by silica gel chromatography provided the N-methyl sulfonamide. LCMS (M- H_2O) = 272.2.

10

Step D. To a solution of the nitro sulfonamide (2.7 g, mmol) from step C and 0.15 g of 10 % Pd/C in 50 mL EtOH containing HOAc (2 mL) was stirred at room temperature under a balloon of hydrogen gas for 12 h. The mixture was filtered through a pad of Celite, concentrated, and purified on silica gel (100 % EtOAc) to afford the desired aniline. ^1H NMR (CD_3OD) δ 7.29 (s, 1H), 7.26 (s, 1H), 6.95 (s, 1H), 3.87 (s, 15 3H), 3.27 (sm 3H), 2.89 (s, 3H). LCMS (M+H) = 258.2.



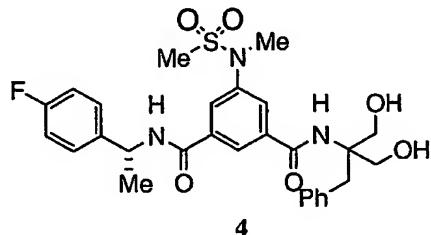
EXAMPLE 1

2-Benzyl-1,3-dihydroxypropan-2-ammonium chloride

To a solution of *rac*-benzylserine (1) (0.40g, 2.049 mmol) in 6 mL THF at rt was added 5 NaBH_4 (0.271g 7.171 mmol) in one portion. The solution was fitted with a reflux condenser and cooled to 0 °C. Iodine (0.78g, 3.073 mmol) in 2 mL THF was added dropwise via cannula. After the addition was complete, the reaction was heated to reflux for 15h. The reaction was then cooled to 0 °C and quenched by the addition of methanol until the bubbling subsided. The residue was acidified by the addition of 6N HCl until the pH was below one, then concentrated to afford the desired product 2 10 contaminated with various inorganic residue (Redissolving the unpurified reaction mixture in methanol and filtering through a pad of celite, with copious fresh methanol rinses removed some of the undesired inorganic residue). This mixture was used without further purification. ^1H NMR (400 MHz, d_4 -MeOH) δ 7.341-7.250 (m, 5H), 3.515 (s, 4H), 2.998 (s, 2H).

15

EXAMPLE 2

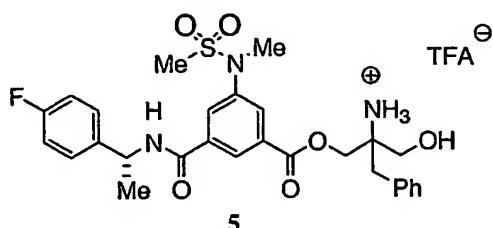
N-[1-Benzyl-2-hydroxy-1-(hydroxymethyl)ethyl]-N'-{[(1R)-1-(4-fluorophenyl)ethyl]-5-[N-methyl-N-(methylsulfonyl)amino]}isophthalimide

To a slurry of amine hydrochloride 2 (0.442g, 2.2028 mmol) and acid 3 (0.100g, 0.254 mmol; Intermediate III) in 3 mL CH_2Cl_2 was added diisopropylethylamine (0.180 mL, 1.014 mmol), 20 followed by BOP-reagent (0.168g, 0.380 mmol). After 2.5h, additional diisopropylethylamine (0.90 mL, 0.501 mmol) and BOP-reagent (0.085g, 0.190 mmol) was added. After 45 min, the reaction was concentrated, redissolved in 2 mL DMF and 0.25 mL H_2O , then purified by reverse-phase preparative HPLC. The mildly acidic fractions containing desired amide 4 were concentrated by lyophilization. ^1H NMR (400 MHz, d_4 -MeOH) δ 8.830 (d, J = 7.1 Hz, 1H), 8.047 (m, 1H), 7.969 (m, 1H), 7.873 (m, 1H), 25

7.419-7.254 (m, 3H), 7.238-7.150 (m, 4H), 7.065-7.020 (m, 2H), 5.217 (m, 1H), 3.849 (d, J = 9.7 Hz, 2H), 3.732 (d, J = 9.7 Hz, 1H), 3.335 (s, 3H), 3.168 (s, 2H), 2.939 (s, 3H), 1.551 (d, J = 6.9 Hz, 3H). Low res. MS (ES) M + H = 558.

5

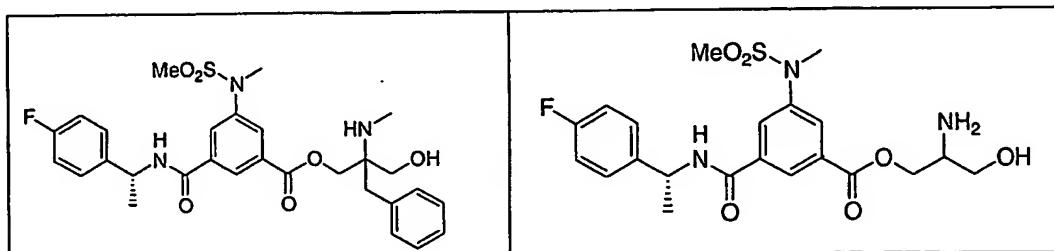
EXAMPLE 3

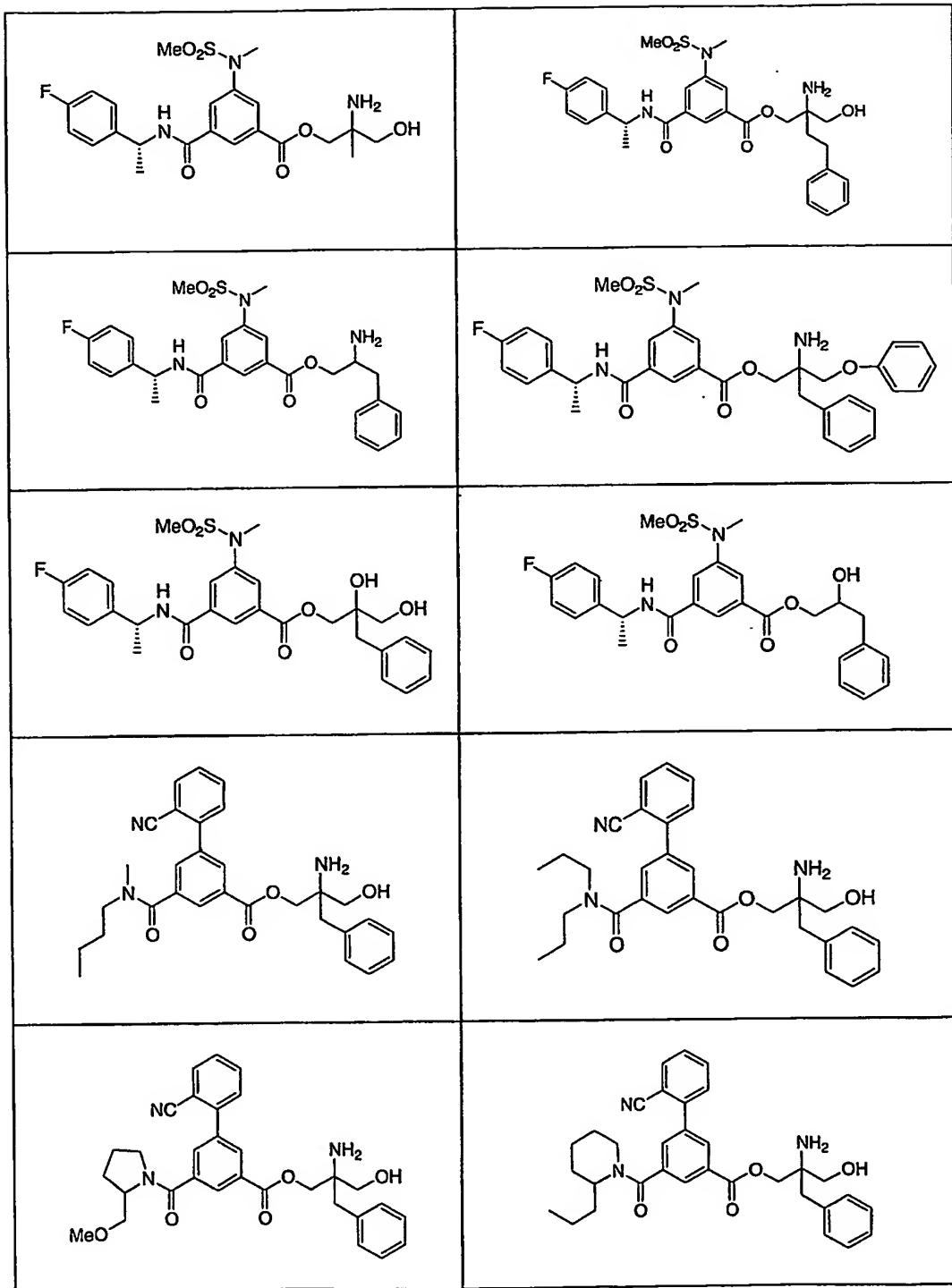


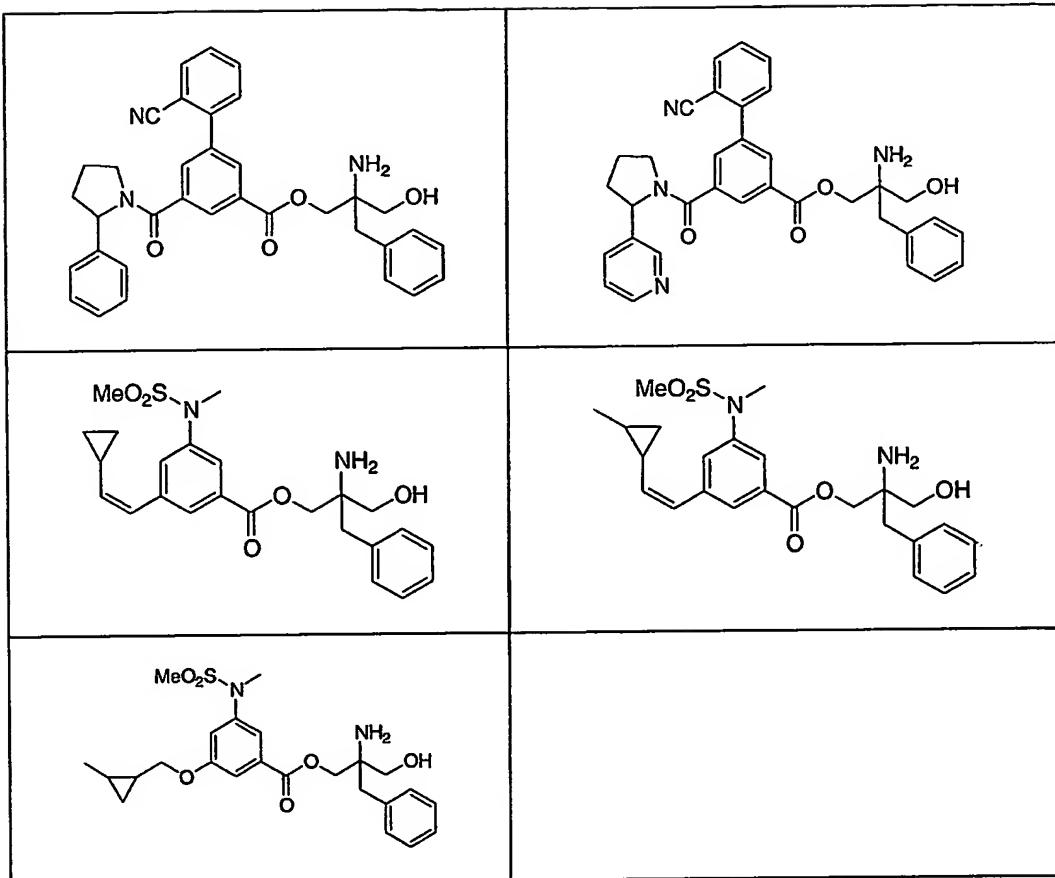
2-Amino-2-benzyl-3-hydroxypropyl-3-({[(1R)-1-(4-fluorophenyl)ethyl]amino}carbonyl)-5-[methyl(methylsulfonyl)amino]benzoate

To a solution of amide **4** (19.2 mg, 0.0344 mmol) in 2 mL CH₃CN and 0.4 mL H₂O was 10 added trifluoroacetic acid (0.14 mL). The reaction was allowed to proceed at rt for 14h, then warmed to 45 °C for 7h. A further aliquot of trifluoroacetic acid (0.050 mL) was added, and the reaction was maintained at 45 °C for 14h. The reaction was concentrated, the residue was dissolved in 1 mL DMF, then purified by reverse-phase preparative HPLC to afford the desired ester **5** as a 1:1 mixture of diastereomers. Diastereomer A: ¹H NMR (400 MHz, d₄-MeOH,) δ 9.058 (br s, 1H), 8.425 (m, 1H), 8.260 (m, 1H), 8.136 (m, 1H), 7.438-7.403 (m, 2H), 7.355-7.247 (m, 5H), 7.068-7.020 (m, 2H), 5.246 (m, 1H), 4.469 (d, J = 12.1 Hz, 1H), 4.319 (d, J = 12.3 Hz, 1H), 3.700 (s, 2H), 3.386 (s, 3H), 3.140 (m, 2H), 2.964 (s, 3H), 1.576 (d, J = 7.1 Hz). Diastereomer B: ¹H NMR (400 MHz, d₄-MeOH,) δ 9.038 (br s, 1H), 8.400 (m, 1H), 8.260 (m, 1H), 8.136 (m, 1H), 7.438-7.403 (m, 2H), 7.355-7.247 (m, 5H), 7.068-7.020 (m, 2H), 5.246 (m, 1H), 4.469 (d, J = 12.1 Hz, 1H), 4.309 (d, J = 12.1 Hz, 1H), 3.700 (s, 2H), 3.386 (s, 3H), 3.140 (m, 2H), 2.964 (s, 3H), 1.576 (d, J = 7.1 Hz). Low res. MS (ES) M + H = 558.

The following compounds are prepared in a manner similar to the compounds of the foregoing examples using appropriate starting materials and reagents.



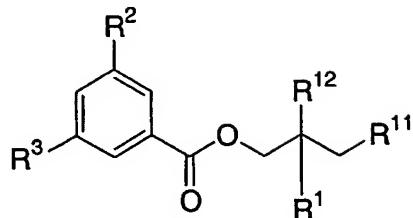




While the invention has been described and illustrated with reference to certain particular embodiments thereof, those skilled in the art will appreciate that various adaptations, changes, modifications, substitutions, deletions, or additions of procedures and protocols may be made without departing from the spirit and scope of the invention. It is intended, therefore, that the invention be defined by the scope of the claims that follow and that such claims be interpreted as broadly as is reasonable.

WHAT IS CLAIMED IS:

1. A compound of the formula I:



5

I

wherein:

R¹ is selected from the group consisting of:

- (1) -C₁₋₆alkyl,
- (2) -C₂₋₆ alkenyl,
- 10 (3) -C₂₋₆ alkynyl,

wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with phenyl, which is unsubstituted or substituted with a group selected from:

- (i) halo,
- (ii) -C₁₋₆alkyl,
- 15 (iii) -C₂₋₆ alkenyl,
- (iv) -C₂₋₆ alkynyl,
- (v) -OH, and
- (vi) -O-C₁₋₆alkyl,

- (4) hydrogen;

20

R² is selected from the group consisting of:

- (1) R⁴-S(O)₂N(R⁷)-,

wherein R⁴ is independently selected from the group consisting of:

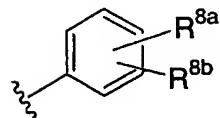
- (a) -C₁₋₆alkyl,
- 25 (b) -C₂₋₆ alkenyl,
- (c) -C₂₋₆ alkynyl,
- wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with 1-6 fluoro,
- (d) phenyl, and

(e) benzyl,

wherein R⁷ is independently selected from the group consisting of:

- (a) hydrogen,
- (b) -C₁₋₆alkyl,
- 5 (c) -C₂₋₆ alkenyl,
- (d) -C₂₋₆ alkynyl,

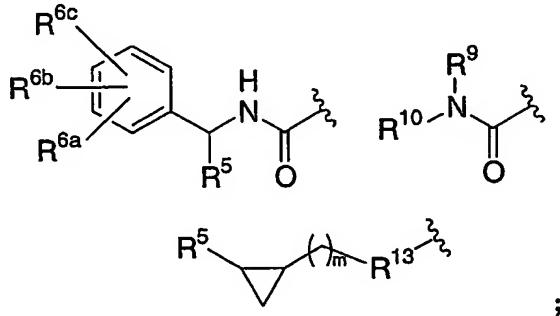
(2)



wherein R^{8a} and R^{8b} are independently selected from the group consisting of:

- 10 (a) hydrogen,
- (b) -CN,
- (c) halo,
- (d) -C₁₋₆alkyl,
- (e) -C₂₋₆ alkenyl, and
- 15 (f) -C₂₋₆ alkynyl

R³ is selected from the group consisting of:



R^{6a}, R^{6b}, and R^{6c} are independently selected from the group consisting of:

- 20 (1) hydrogen, and
- (2) halogen;

R⁵ is selected from the group consisting of:

- (1) -C₁₋₆alkyl,
- 25 (2) -C₂₋₆ alkenyl,

(3) -C₂₋₆ alkynyl,

wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with phenyl, and

(4) hydrogen;

5

R₁₃ is selected from the group consisting of -CH=CH- and -O-;

R⁹ and R¹⁰ are independently selected from the group consisting of:

(1) hydrogen,

10 (2) C₁₋₆alkyl,

(3) C₂₋₆ alkenyl,

(4) C₂₋₆ alkynyl, wherein said alkyl, alkenyl and alkynyl is unsubstituted or substituted with phenyl,

15 or R⁹ and R¹⁰ may be joined together to form a pyrrolidine or piperidine ring which is unsubstituted or substituted with -C₁₋₆alkyl, -C₂₋₆ alkenyl, -C₂₋₆ alkynyl, -C₁₋₆alkyl-O-C₁₋₆alkyl, phenyl or pyridyl;

R¹¹ is selected from the group consisting of:

(1) -OH,

20 (2) -O-C₁₋₆alkyl,

(3) -O-C₁₋₆alkyl-phenyl,

(4) -O-phenyl, and

(5) phenyl;

25 R¹² is selected from the group consisting of:

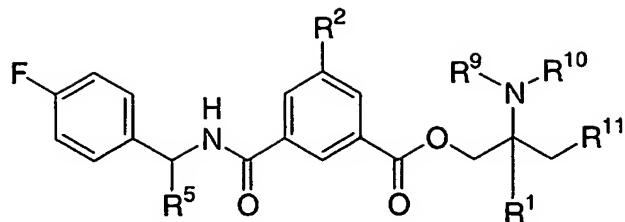
(1) -NR⁹R¹⁰, and

(2) -OH;

m is independently 0, 1, or 2;

30 and pharmaceutically acceptable salts thereof.

2. The compound of Claim 1 of the formula II:



II

wherein:

R¹ is selected from the group consisting of:

5 (1) C₁-6alkyl, unsubstituted or substituted with phenyl, and
 (2) hydrogen;

R² is selected from the group consisting of:

(1) R⁴-S(O)₂N(R⁷)-,

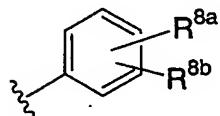
10 wherein R⁴ is independently selected from the group consisting of:

(a) C₁-6alkyl, which is unsubstituted or substituted with 1-6 fluoro,
 (b) phenyl, and
 (c) benzyl,

wherein R⁷ is independently selected from the group consisting of:

15 (a) hydrogen, and
 (b) -C₁-6alkyl,

(2)



wherein R^{8a} and R^{8b} are independently selected from the group consisting of:

20 (a) hydrogen,
 (b) -CN,
 (c) halo, and
 (d) -C₁-6alkyl,

25 R⁵ is selected from the group consisting of:

(1) C₁-6alkyl, unsubstituted or substituted with phenyl, and
 (2) hydrogen;

R⁹ and R¹⁰ are independently selected from the group consisting of:

- (1) hydrogen, and
- (2) C₁₋₆alkyl, unsubstituted or substituted with phenyl;

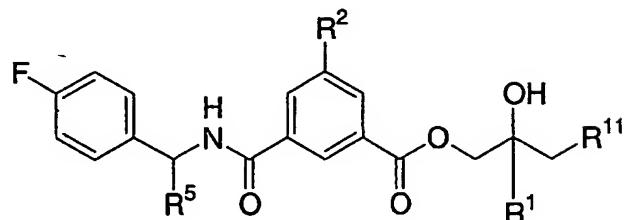
5

R¹¹ is selected from the group consisting of:

- (1) -OH,
- (2) -O-phenyl, and
- (3) phenyl.

10

3. The compound of Claim 1 of the formula III:



III

wherein:

15 R¹ is selected from the group consisting of:

- (1) C₁₋₆alkyl, unsubstituted or substituted with phenyl, and
- (2) hydrogen;

R² is selected from the group consisting of:

20 (1) R⁴-S(O)₂N(R⁷)-,

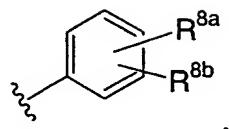
wherein R⁴ is independently selected from the group consisting of:

- (a) C₁₋₆alkyl, which is unsubstituted or substituted with 1-6 fluoro,
- (b) phenyl, and
- (c) benzyl,

25 wherein R⁷ is independently selected from the group consisting of:

- (a) hydrogen, and
- (b) -C₁₋₆alkyl,

(2)



wherein R^{8a} and R^{8b} are independently selected from the group consisting of:

- (a) hydrogen,
- (b) -CN,
- 5 (c) halo, and
- (d) -C₁₋₆alkyl,

R⁵ is selected from the group consisting of:

- (1) C₁₋₆alkyl, unsubstituted or substituted with phenyl, and
- 10 (2) hydrogen;

R¹¹ is selected from the group consisting of:

- (1) -OH,
- (2) -O-phenyl, and
- 15 (3) phenyl.

4. The compound of Claim 1 wherein R¹ is selected from the group consisting of:

- (1) benzyl,
- (2) phenyl-ethyl-,
- 20 (3) methyl, and
- (4) hydrogen.

5. The compound of Claim 1 wherein R² is

CH₃-S(O)₂N(CH₃)-.

25

6. The compound of Claim 1 wherein R² is cyano-phenyl-.

7. The compound of Claim 1 wherein R⁵ is methyl.

30

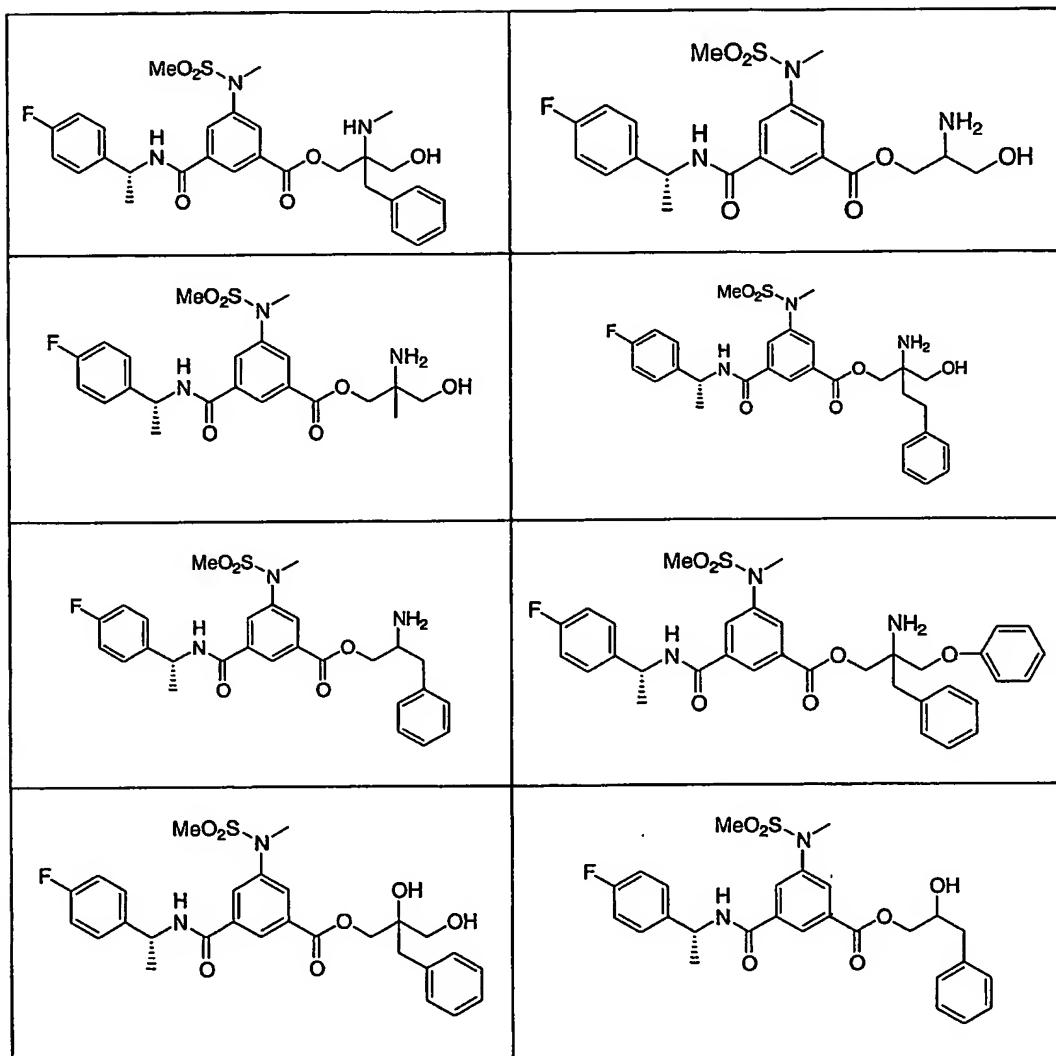
8. The compound of Claim 1 wherein R⁹ and R¹⁰ are independently selected from the group consisting of:

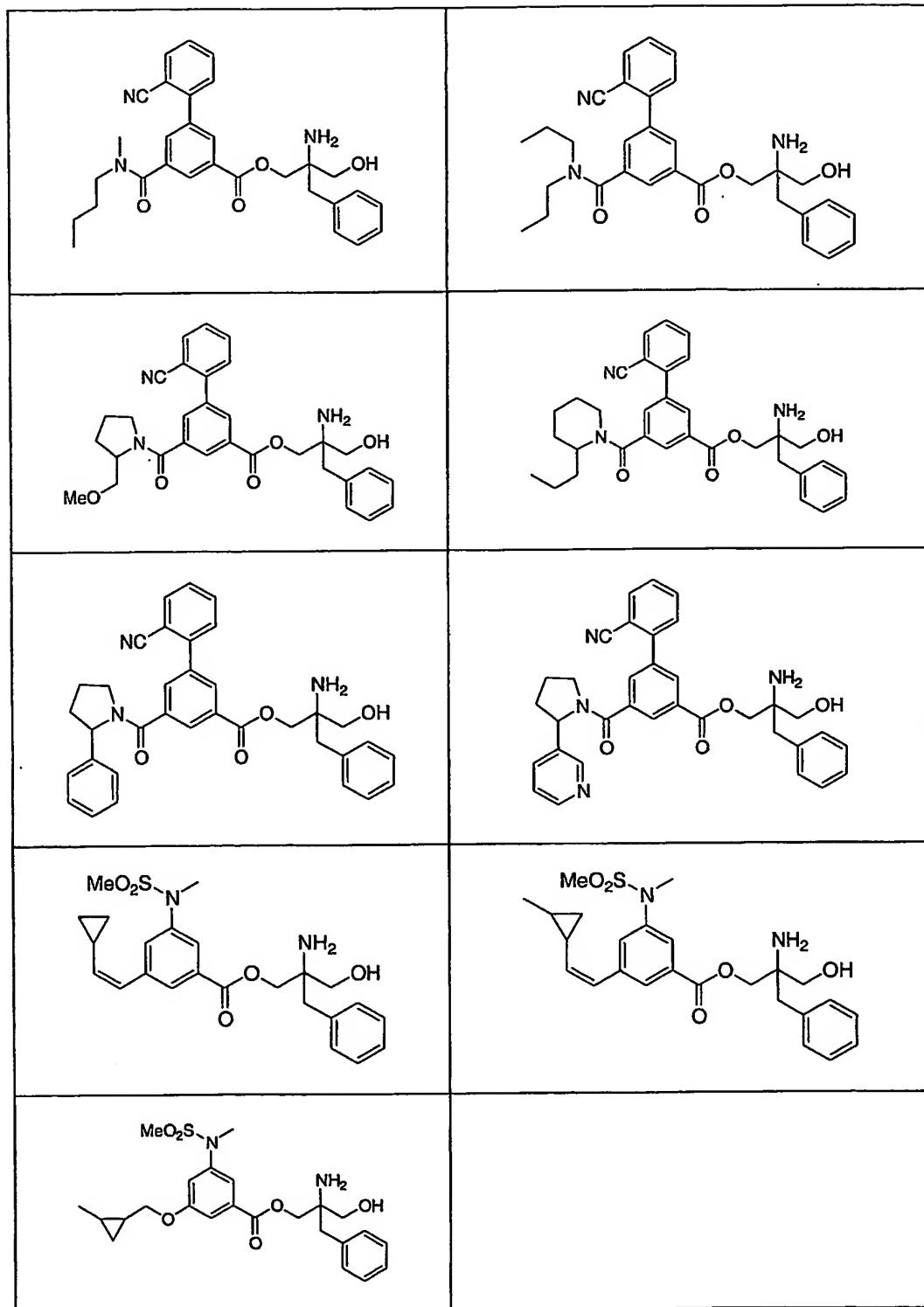
- (1) hydrogen, and

(2) methyl.

9. The compound of Claim 1 wherein R¹¹ is -OH.

5 10. A compound which is selected from the group consisting of:





and pharmaceutically acceptable salts thereof.

11. A pharmaceutical composition comprising an effective amount of a compound of
5 Claim 1 or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

12. A method for inhibition of β -secretase activity in a mammal in need thereof
which comprises administering to the mammal a therapeutically effective amount of a compound of
Claim 1, or a pharmaceutically acceptable salt thereof.

10

13. A method for treating Alzheimer's disease in a patient in need thereof
comprising administering to the patient an effective amount of a compound of Claim 1, or a
pharmaceutically acceptable salt thereof.

15

14. A method for preventing, controlling, ameliorating or reducing the risk of
Alzheimers disease in a patient in need thereof comprising administering to the patient an effective
amount of a compound of Claim 1, or a pharmaceutically acceptable salt thereof.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
20 January 2005 (20.01.2005)

PCT

(10) International Publication Number
WO 2005/004803 A3

(51) International Patent Classification⁷: A61K 31/18, 31/235, 31/24, 31/40, 31/445, C07C 63/00, 303/00, C07D 207/18, 211/06

(21) International Application Number: PCT/US2004/020525

(22) International Filing Date: 25 June 2004 (25.06.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data: 60/484,150 1 July 2003 (01.07.2003) US

(71) Applicant (for all designated States except US): MERCK & CO., INC. [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): NANTERMET, Philippe, G. [FR/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). RAJAPAKSE, Hemaka Anthony [LK/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). SELNICK, Harold, G. [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(74) Common Representative: MERCK & CO., INC.; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:
— with international search report
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: 21 April 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 2005/004803 A3

(54) Title: PHENYLCARBOXYLATE BETA-SECRETASE INHIBITORS FOR THE TREATMENT OF ALZHEIMER'S DISEASE

(57) Abstract: The present invention is directed to compounds which are inhibitors of the beta-secretase enzyme and that are useful in the treatment of diseases in which the beta-secretase enzyme is involved, such as Alzheimer's disease. The invention is also directed to pharmaceutical compositions comprising these compounds and the use of these compounds and compositions in the prevention or treatment of such diseases in which the beta-secretase enzyme is involved.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/20523

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A61K 31/18, 31/235, 31/24, 31/40, 31/445; C07C 63/00, 303/00; C07D 207/18, 211/06
 US CL : 514/330, 423, 532, 540, 602, 603; 546/226; 548/565; 562/405, 433, 450; 564/84

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 U.S. : 514/330, 423, 532, 540, 602, 603; 546/226; 548/565; 562/405, 433, 450; 564/84

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
 Please See Continuation Sheet

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y, P	Database CAPLUS on STN (Columbus, OH, USA), No. 139:230480 'preparation of substituted amines prodrugs useful in treating Alzheimer's disease' Varghese et al. PCT application, abstract, see whole article.	1-14
A	Database CAPLUS on STN (Columbus, OH, USA) No. 136:232115, 'Preparation of new brominated aryl amines and aryl amides as contrast media for x-ray mammography' Gonzalez et al. see entire article.	1-10
A	Database CAPLUS on STN(Columbus, OH, usa) No. 113:40174, 'Preparation of biphenyldicarboxylate derivatives as muscle contraction inhibitors' fujisawa Pharmaceutical, see entire article.	1-10
Y	Rubini et al. "Synthesis of isosteric methylene-oxy pseudopeptide analogues as novel amide bond surrogate units" Tetrahedron, v. 42, pages 6039-6045 (1986)	1-14

 Further documents are listed in the continuation of Box C. See patent family annex.

Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"B" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	"Z" document member of the same patent family

Date of the actual completion of the international search

03 February 2005 (03.02.2005)

Date of mailing of the international search report

04 MAR 2005

Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (703) 305-3230	Authorized officer Celia Chang Telephone No. 703-308-1235 
---	---

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/20525

Continuation of B. FIELDS SEARCHED Item 3:

CAS-structure

East/West